(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 24 February 2005 (24.02.2005)

PCT

(10) International Publication Number WO 2005/018038 A2

(51) International Patent Classification7: 10/40, 10/48, 2/08, 4/02

H01M 10/04.

(21) International Application Number:

PCT/EP2004/009183

(22) International Filing Date: 16 August 2004 (16.08.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 60/495,324

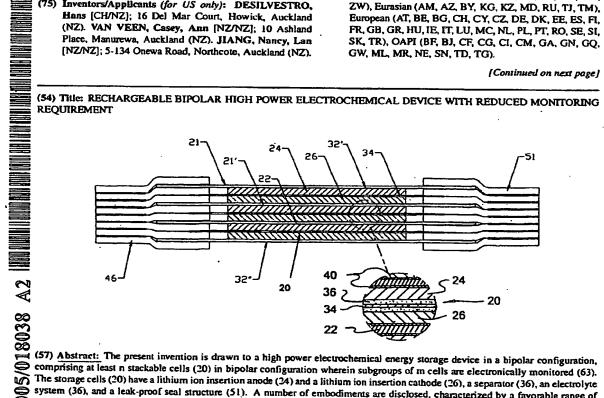
15 August 2003 (15.08.2003) US

(71) Applicant (for all designated States except US): PACIFIC LITHIUM NEW ZEALAND LIMITED [NZ/NZ]; 2 Mana Place, Manukau City, Auckland (NZ).

(72) Inventors; and

(75) Inventors/Applicants (for US only): DESILVESTRO. Hans [CH/NZ]; 16 Del Mar Court, Howick, Auckland AMMUNDSEN, Brett [NZ/NZ]; 209 Piha Road, Piha, Auckland (NZ).

- (74) Agents: OSTERTAG, Reinhard et al.; Ostertag & Partner, Eibenweg 10, 70597 Stuttgart (DE).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE. AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI. NO, NZ, OM, PG, PH, PL, PT. RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,



The storage cells (20) have a lithium ion insertion anode (24) and a lithium ion insertion cathode (26), a separator (36), an electrolyte system (36), and a leak-proof seal structure (51). A number of embodiments are disclosed, characterized by a favorable range of m values, in combination with the anode-to-cathode capacity ratio, electrolyte conductivity, and other battery key features, thereby providing a high power device providing long cycle life and excellent power performance over many thousand charge and discharge cycles while minimizing the cost for electronic monitoring. Additionally, the present invention is drawn to a device combining two or more groups of stackable cells in bipolar configuration, either in series or in parallel or any combination thereof, so us to create a high power, high voltage energy storage device.